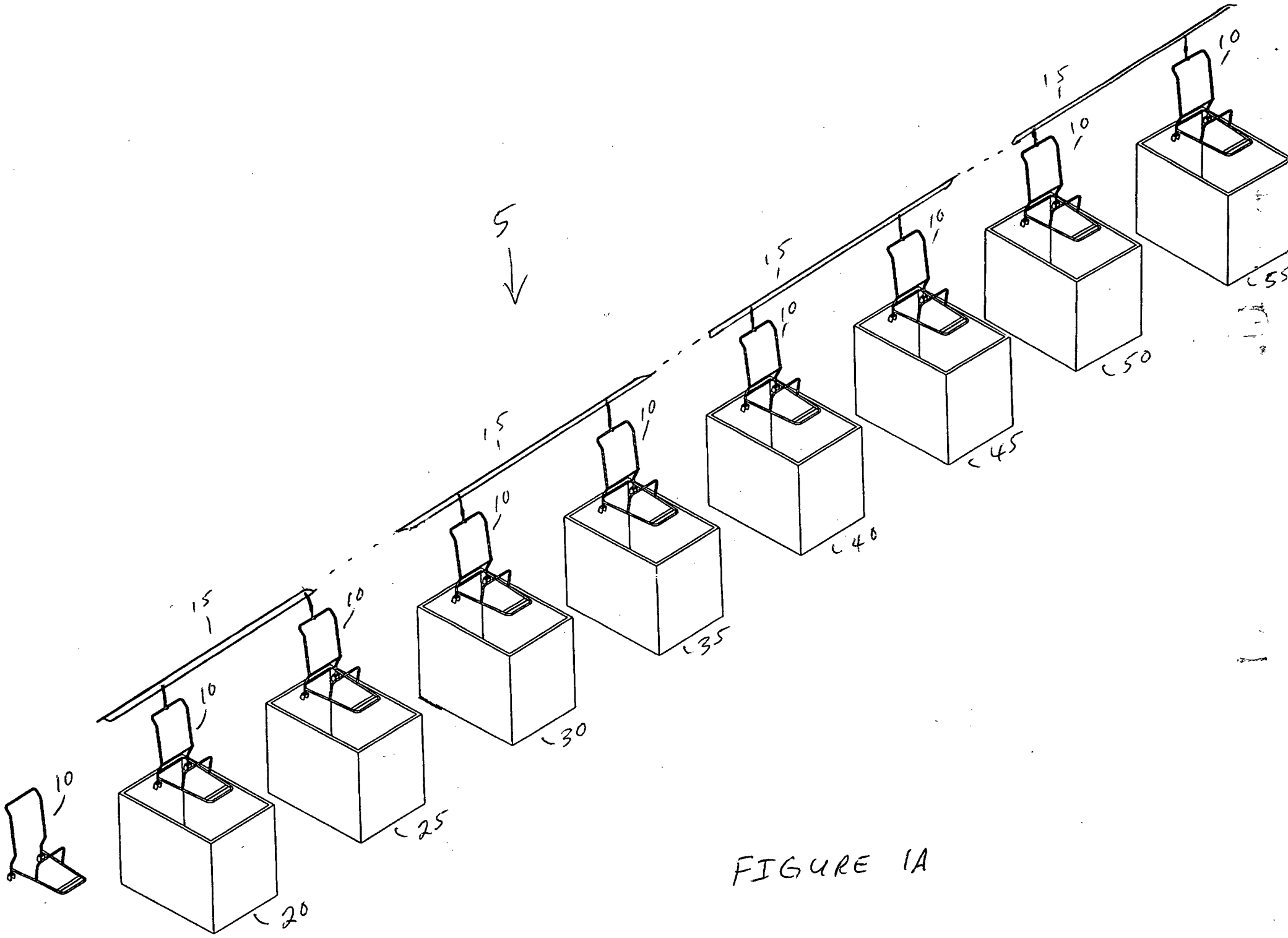

FIGURE 1A

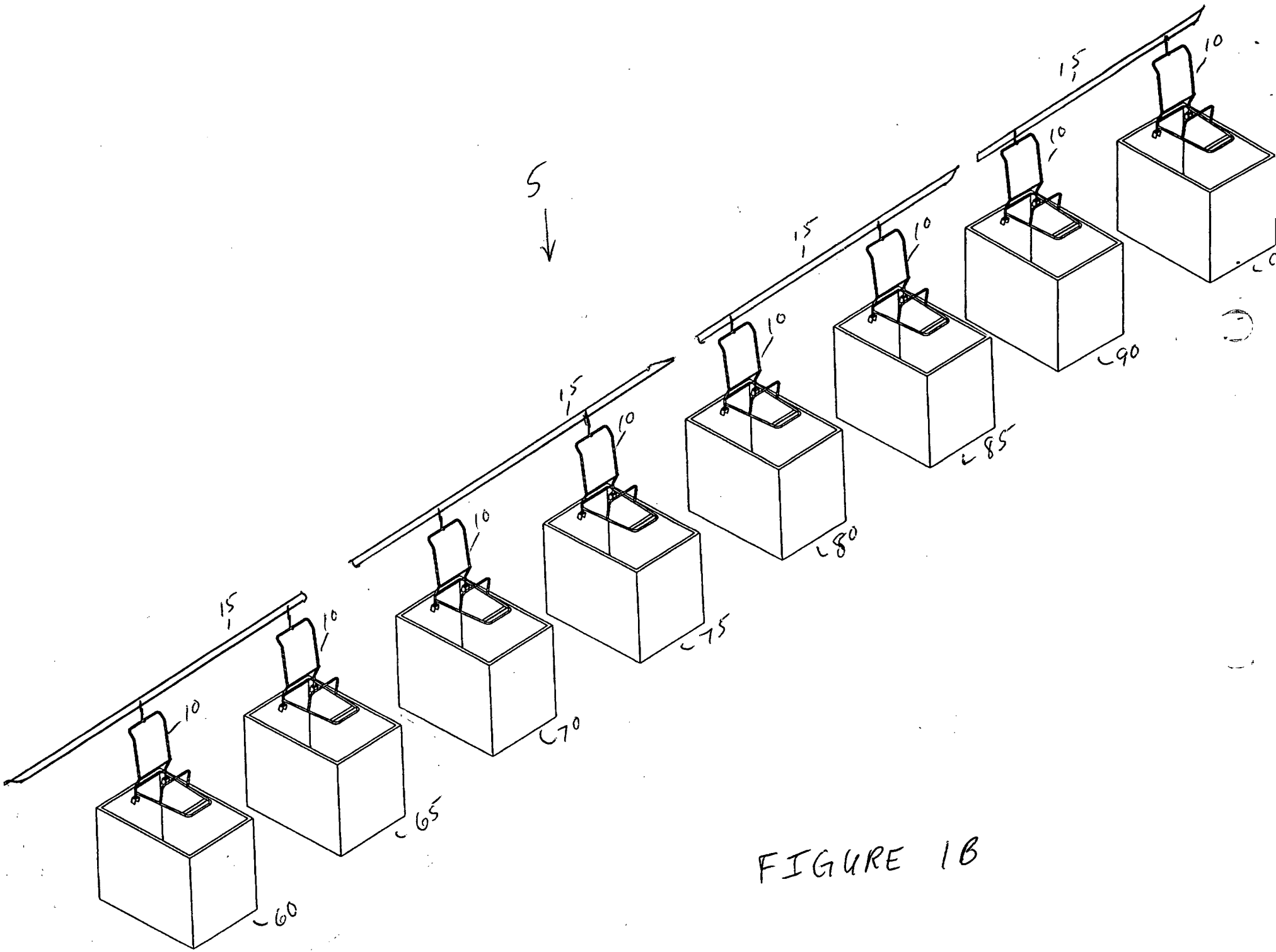

FIGURE 1B

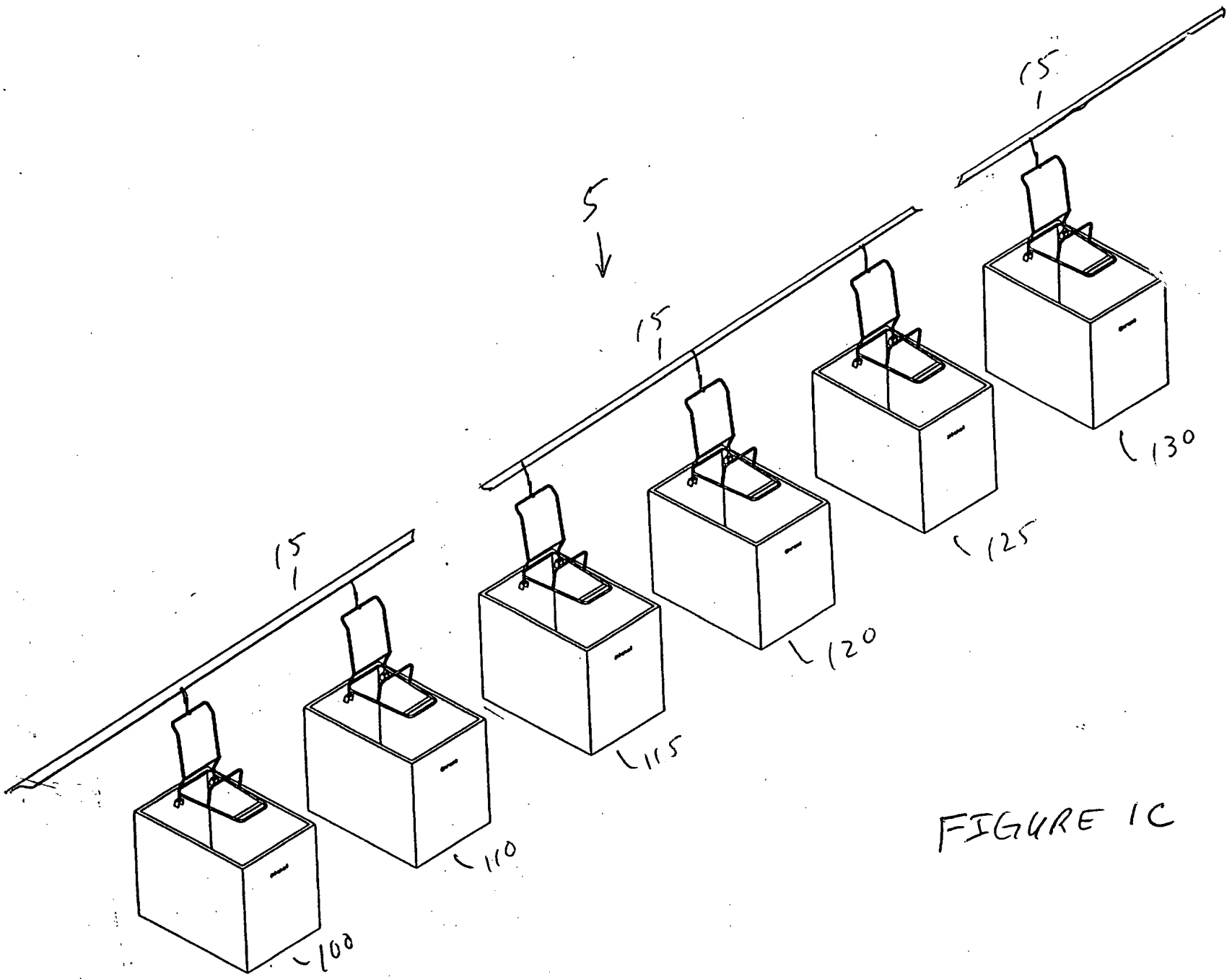

FIGURE 1C

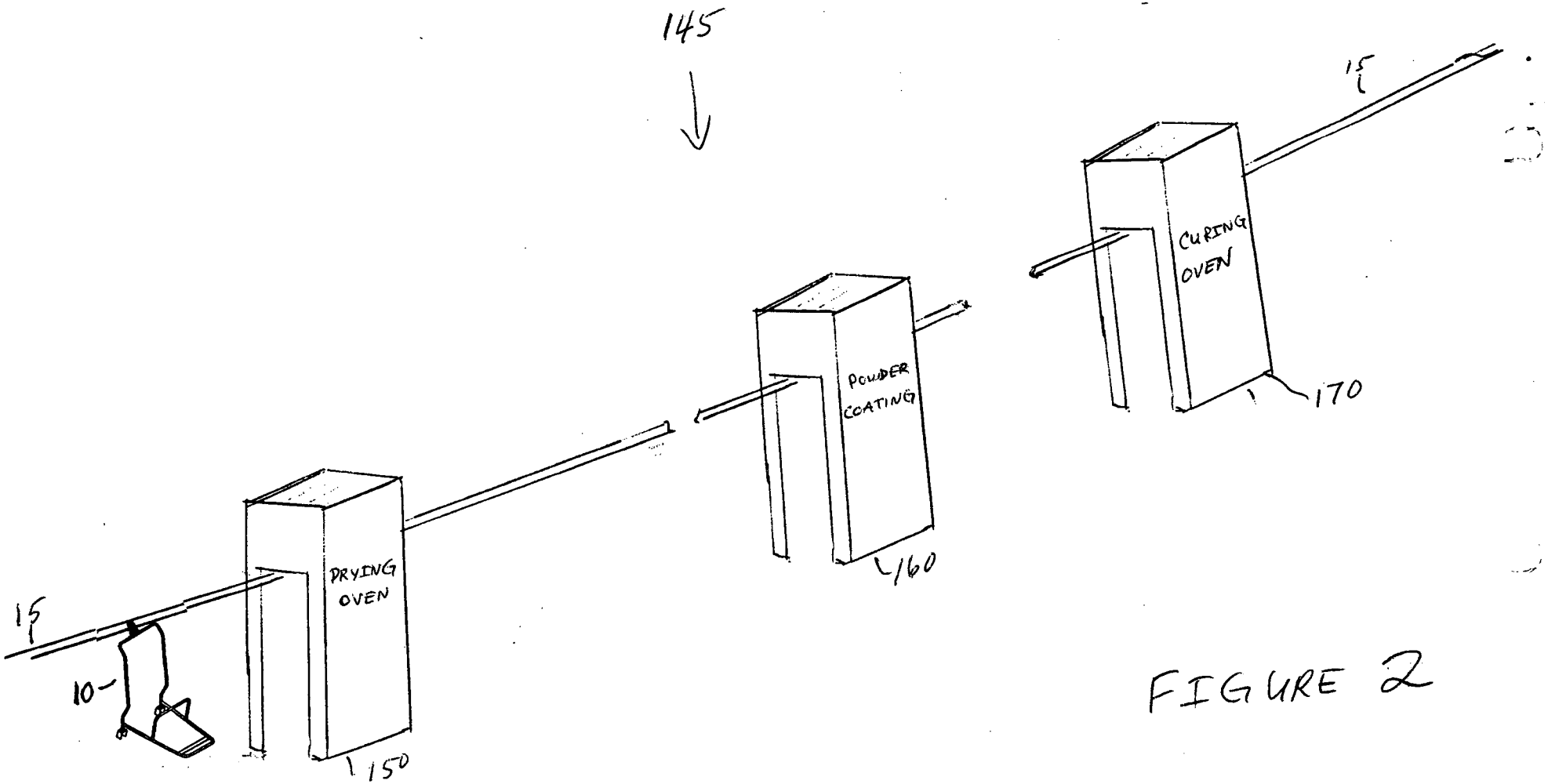
145
15
CURING OVEN
170
POWDER COATING
160
DRYING OVEN
150
15
10

FIGURE 2